



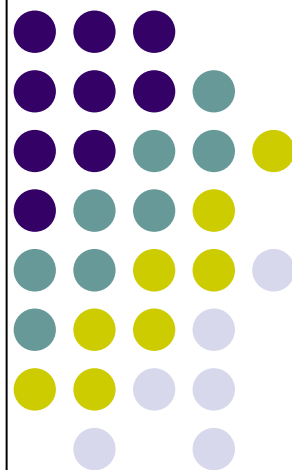
# Structure and Properties of Polyethylene Nanofibers from Molecular Dynamics Simulations

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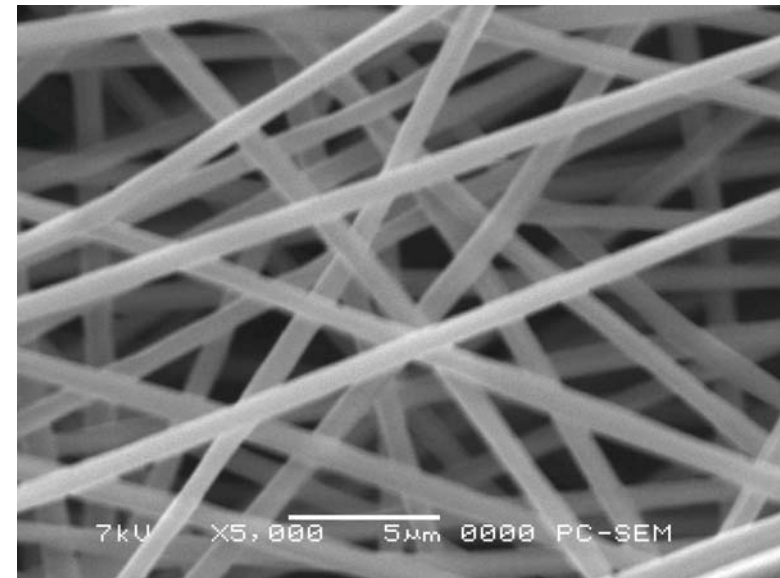
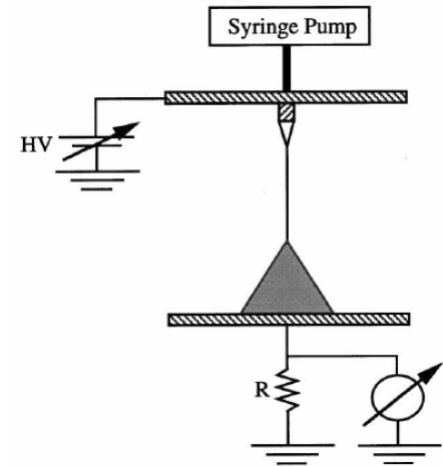
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# Introduction

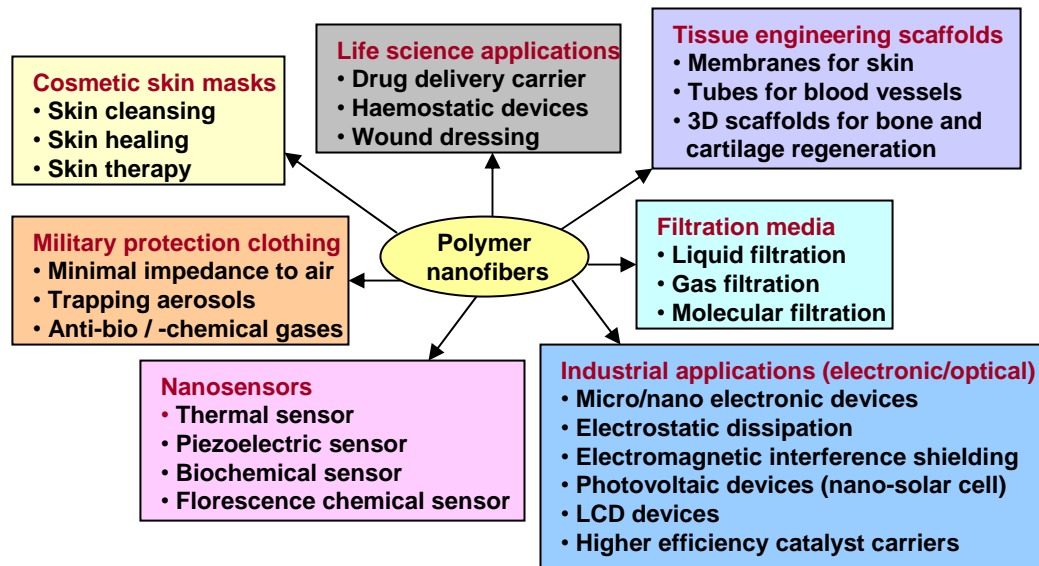
- Electrospinning: A versatile method to produce fibers with diameters in the *nano* range
- Advantages
  - Small diameters (3 nm-10  $\mu\text{m}$ )
  - High surface area (1-100  $\text{m}^2/\text{g}$ )
  - High porosity (ca. 90%)
  - Small fiber-to-fiber distance





# Motivation

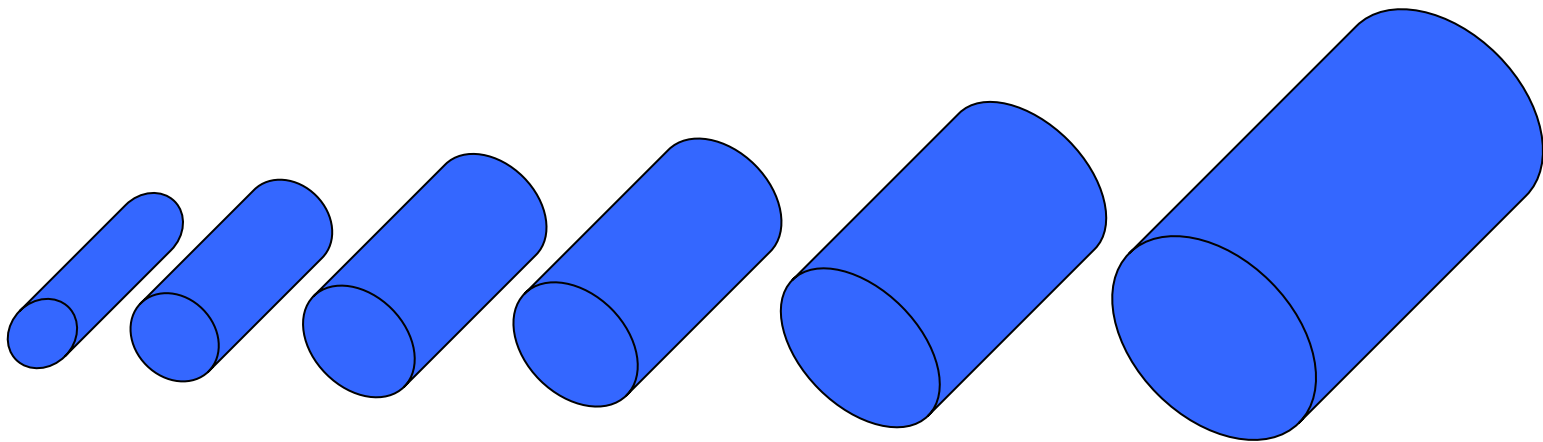
- Numerous applications postulated for nanofibers, but little fundamental investigation of the *nanofiber* properties
- Difficulty of characterization on the nanoscale





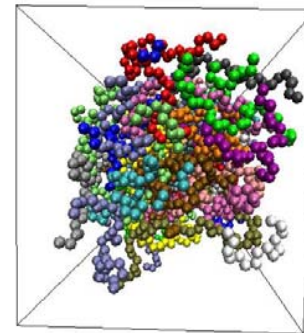
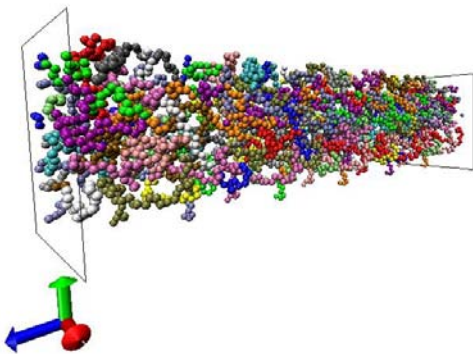
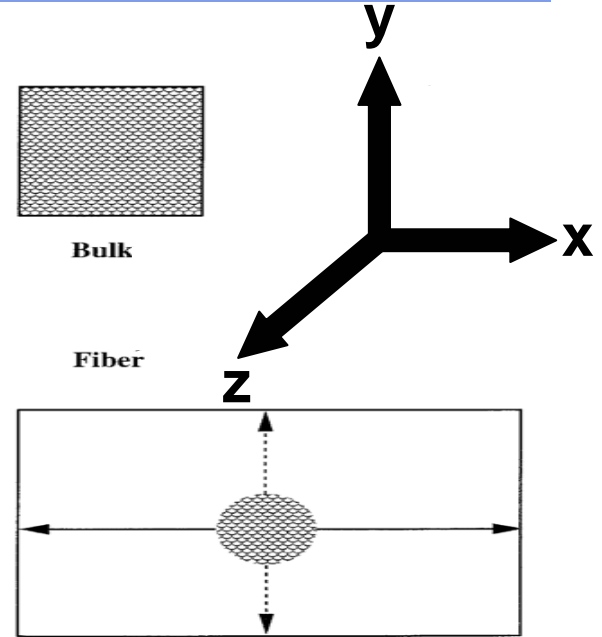
# Objectives

- Evaluate the fiber properties (including structural, mechanical, thermal) at the molecular level as a function of fiber size
- Understand the origin of transition from bulk-like behavior to nanomaterial behavior: How small is “nano”?



# Approach

- **Constructing the simulation**
  - Step I: Equilibrium simulation in bulk using Periodic Boundary Conditions
  - Step II: Increase box size in 2 directions. The system remains periodic only in Z-dimension





# Molecular Dynamics Simulation

- Polyethylene: the prototypical chain-like molecule (C50-C300)
- Total system size: 200 to 150,000 C atoms
- Compute engine: LAMMPS *from Sandia National Laboratory*
- Structural characterization
  - NVT ensemble, 495 K

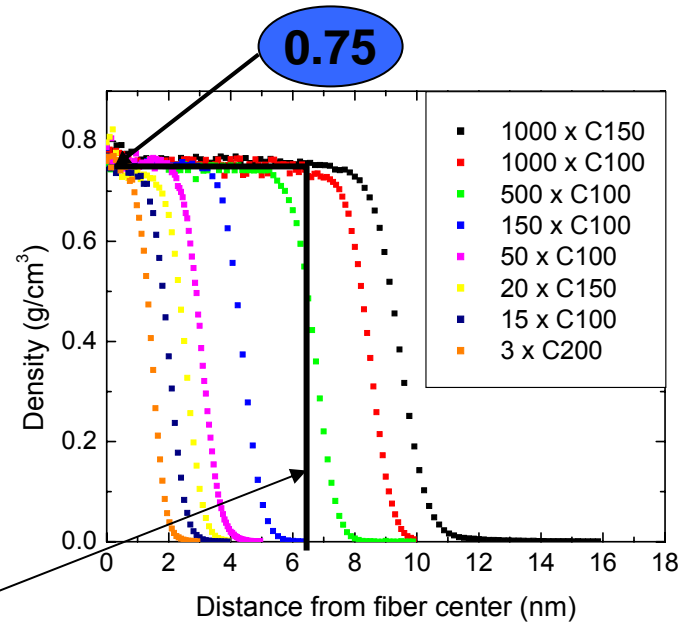
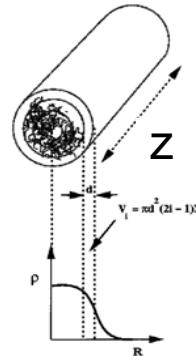
# Radial density profiles

- Radial density profile is obtained by:

$$\rho(r) = \frac{n(r)}{\pi(\delta r)^2 L}$$

- Where  $n(r) = \sum_{i=1}^N \int_r^{r+\delta r} \delta(r_i - r) dr$
- Fiber radius calculated by Gibbs dividing surface method

$$2\pi \int_0^\infty [\rho(r) - \rho^{step}(r|r_{GDS})] \cdot r dr = 0$$



*Interfacial thickness:* Distance over which density decreases from 90% of its bulk value to 10%: ~ 0.78-1.39 nm

**Increases slightly** with fiber size\*

Diameters from **2.0** to **23** nm



# Interfacial Excess Energy

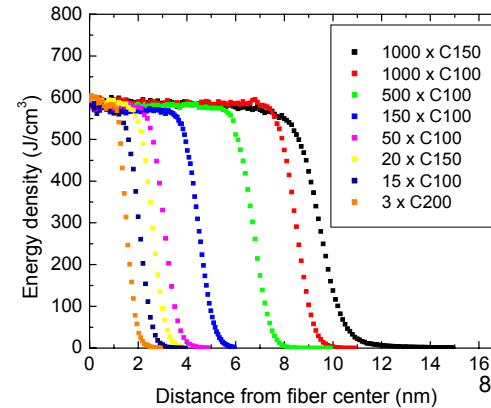
- Gibbs Dividing Surface applied to energy profile
- Calculate interfacial excess energy

$$E_{int} = [E_{total} - E_{GDS}] / [2\pi r_{GDS} L]$$

$$E_{total} = 2\pi L \int_0^{\infty} E(r) r dr$$

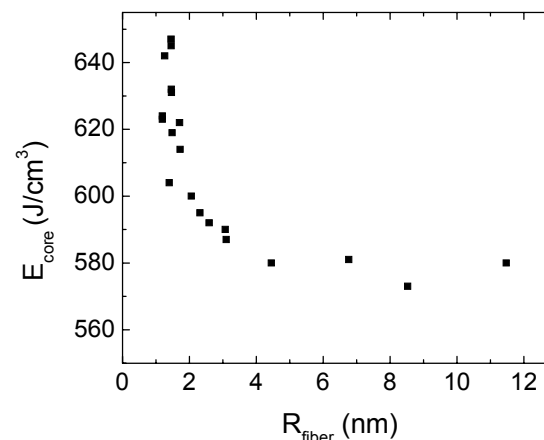
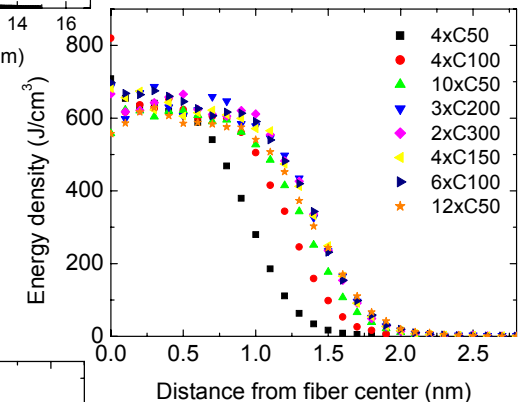
$$E_{GDS} = E_{core} \pi r_{GDS}^2 L$$

- $E_{int} = 0.022 \pm 0.002$  J/m<sup>2</sup>  
(similar to thin film PE simulations<sup>1</sup> and experiments<sup>2</sup>)
- $E_{int}$  **NOT** dependent on fiber size\*



$R_{fiber} > 2$  nm

$R_{fiber} < 2$  nm



**E<sub>core</sub> depends on fiber size!!!**

<sup>1</sup>He D, Reneker DH, Mattice WL, Comp. Th. Poly. Sci., 1997, 7, 19

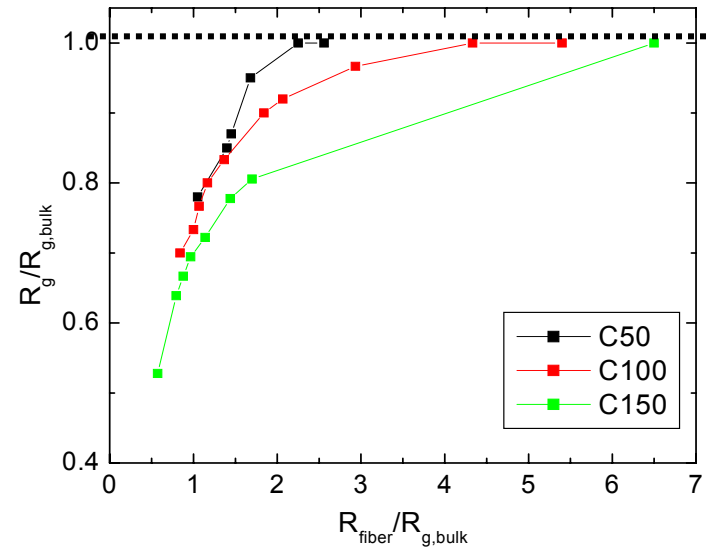
<sup>2</sup>Polymer Handbook, Wiley 1999, 4<sup>th</sup> edition.





# Molecular Conformations

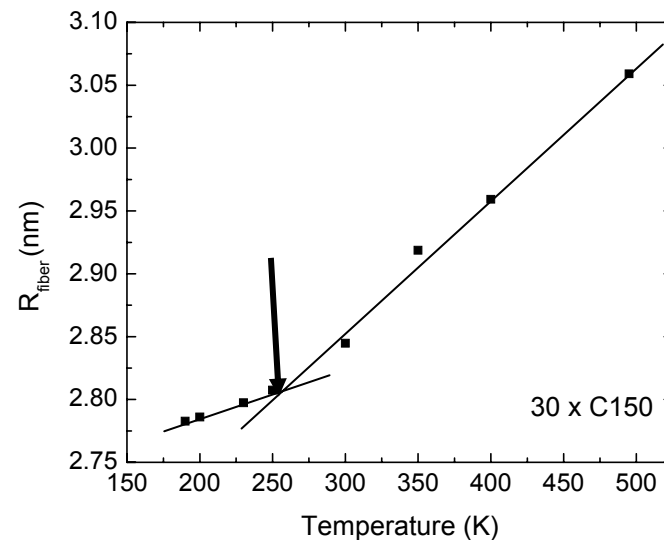
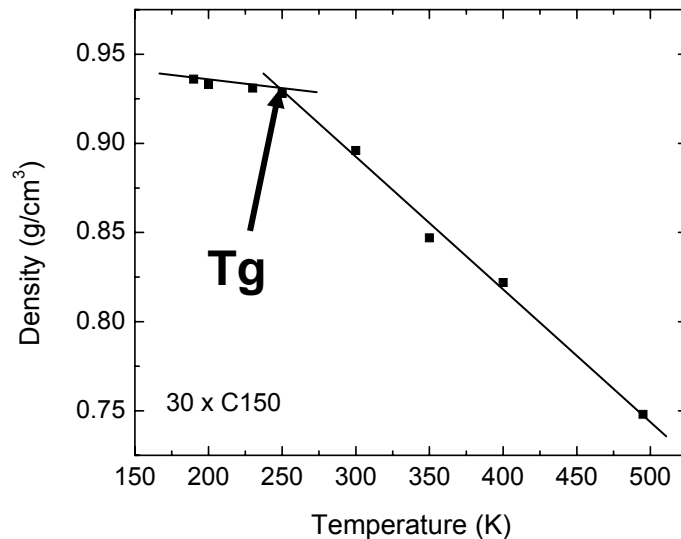
- Measure of chain size:  
Radius of gyration
- Chains are confined\*
- Confinement increases as
  - Fiber size decreases
  - Molecular weight increases
  - Effect notable up to 2-4xRg





# Glass Transition Temperature ( $T_g$ )

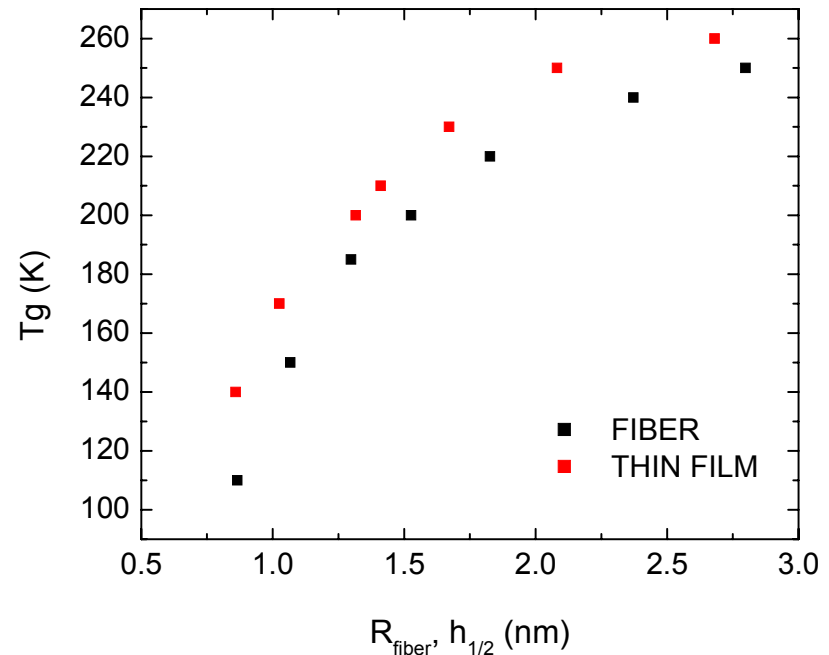
- Determination
  - Slow cooling (effective rate =  $1.97 \times 10^{10}$  K/s) from 495 K down to 100 K
  - Re-equilibrate at several temperatures to determine fiber radius and core density vs  $T^*$





# Fiber vs film T<sub>g</sub>'s

- T<sub>g</sub> depends significantly on fiber radius or thin film thickness
- Observed in amorphous thin films experimentally and theoretically<sup>1-4</sup>
- T<sub>g</sub> more depressed for nanofiber than the thin film\*



<sup>1</sup> Keddie JL, Jones RAL, Cory RA *Europhysics Letters* 1994, 27, 59

<sup>2</sup> Fukao K, Miyamoto Y, *Phys.Review E* 2000, 61, 1743

<sup>3</sup> Ellison CJ, Torkelson JM, *Nature Materials* 2003, 2, 695

<sup>4</sup> Fryer DS, Nealy PF, de Pablo J, *J. Journal of Vac. Sci. Tech* 2000, 18, 3376

# Modeling of T<sub>g</sub> depression in nanofibers

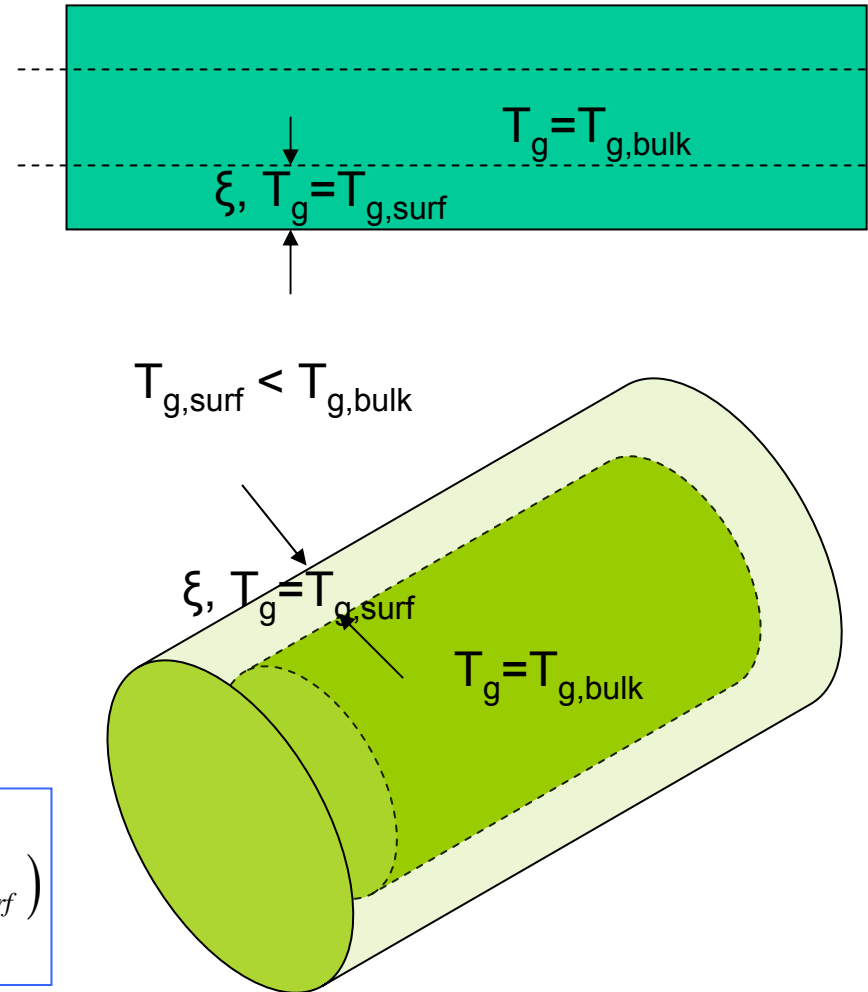
- Layer model<sup>1</sup>: A volume-averaged formulation for thin films

$$T_g = T_{g,bulk} - \frac{\xi(T_g)}{h_{1/2}} (T_{g,bulk} - T_{g,surf})$$

- Derivation of formula for nanofibers\*:

- Surface material with thickness  $\xi(T)$  and  $T_g = T_{g,surf}$
- Core material with  $T_g = T_{g,bulk}$

$$T_g = T_{g,bulk} - \left[ \frac{2\xi(T_g)}{R} - \left( \frac{\xi(T_g)}{R} \right)^2 \right] (T_{g,bulk} - T_{g,surf})$$



<sup>1</sup>Forrest JA, Mattsson J, Phys Rev. E., 2000, 61, R53.

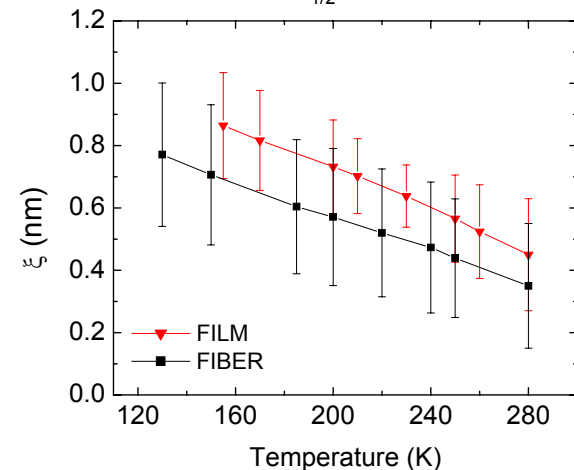
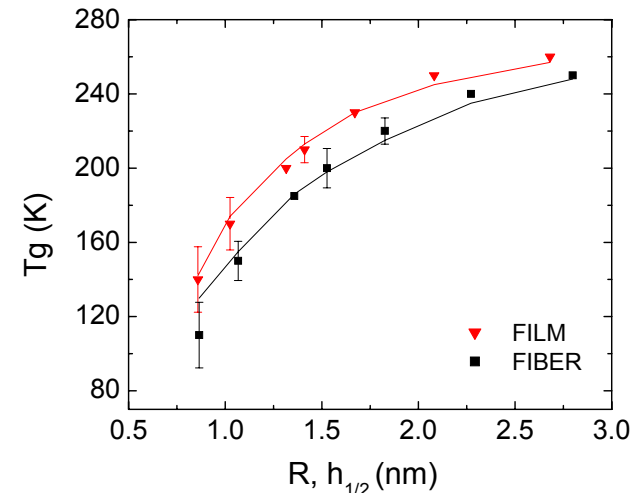


# Cooperativity Length Scale

- Cooperativity length scale  $\xi(T)$  with decreasing temperature is given by

$$\xi(T) = \xi(T_{ref}) + \sigma(T_{ref} - T)^\gamma$$

- where  $T_{ref} = T_{g,bulk} = 280 \text{ K}^1$
- Thin film\*:
  - $T_{g,surf} = 155 \pm 5 \text{ K}$
  - $\xi(T_{g,bulk}) = 0.45 \pm 0.18 \text{ nm}$
- Nanofiber\*
  - $T_{g,surf} = 150 \pm 7 \text{ K}$
  - $\xi(T_{g,bulk}) = 0.35 \pm 0.2 \text{ nm}$
- Statistically indifferent  $\xi$  in nanofibers and thin films
- Single  $\xi \sim 4 \text{ nm}$  regardless of geometry, compared to  $CRR = 0.46 \text{ nm}^2$



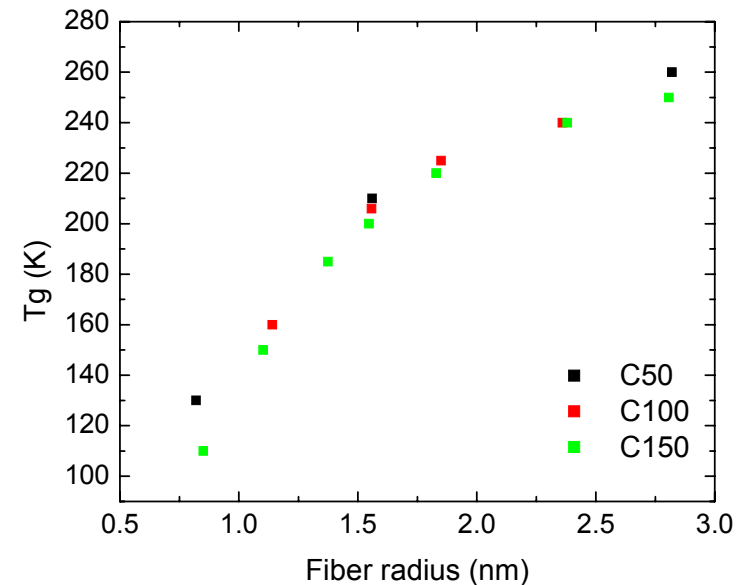
<sup>1</sup>Capaldi FM, Boyce MC, Rutledge GC, *Polymer.*, 2004, 45, 1391.

<sup>2</sup>Solunov CA, *European Polymer Journal*, 1999, 35, 1543.



# Molecular Weight Dependence of $T_g$

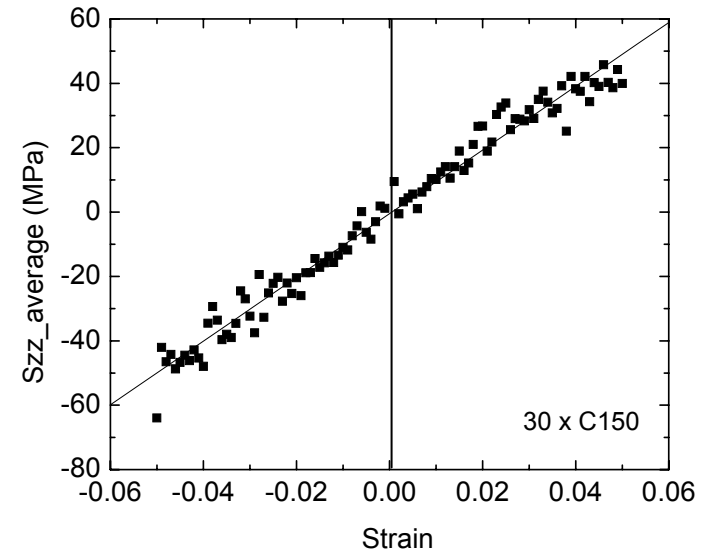
- 3 different molecular weights (MW)
  - C150, MW = 2100 g/mol
  - C100, MW = 1400 g/mol
  - C50, MW = 700 g/mol
- Depression in  $T_g$  **NOT DEPENDENT** on Molecular Weight
- Agreement with amorphous thin polymer films of low to moderate molecular weight
- Layer theory **VALID** for this molecular weight range





# Mechanical Properties

- Determination of Young's modulus (E)
  - Apply constant strain rate up to a predetermined strain along the long axis of the fiber (compression and tension, small elongation  $\pm 5\%$ )
  - Noise in stress data, stress is averaged for several different initial configurations using weighted least squares method
  - Calculate Young's modulus as initial slope to stress-strain curve



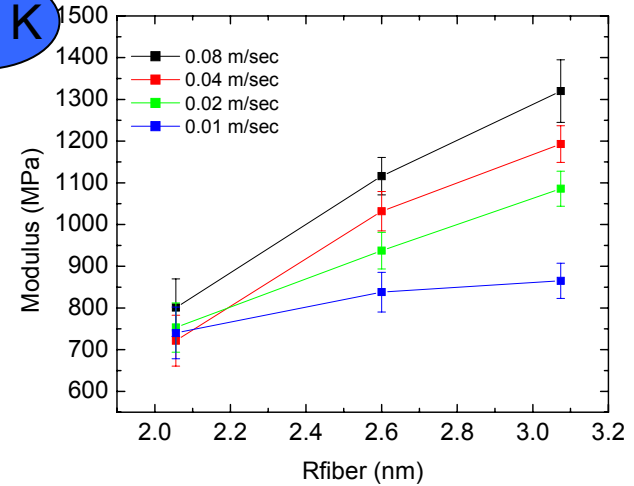
- Displacement rate = 0.049 m/sec
- Fiber diameter = 6.148 nm



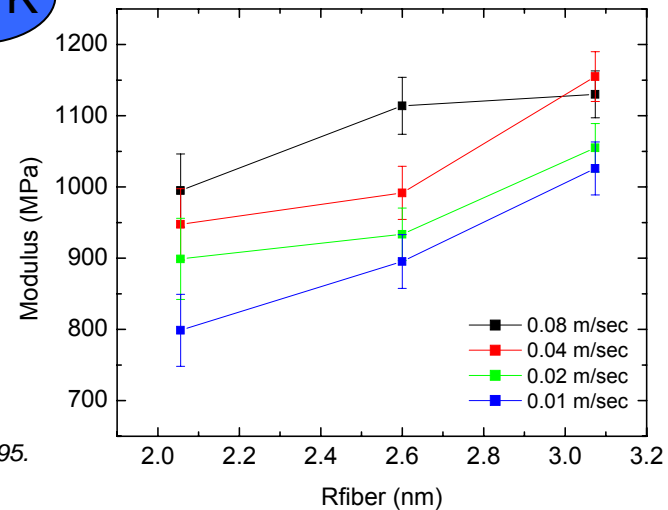
# Dependence of E on fiber radius

- Simulation temperatures: Well below  $T_g$
- Modulus decreases with decreasing fiber size at 150K and 100K
- Similar results found in experimental studies of thin films<sup>1</sup>

150 K



100 K



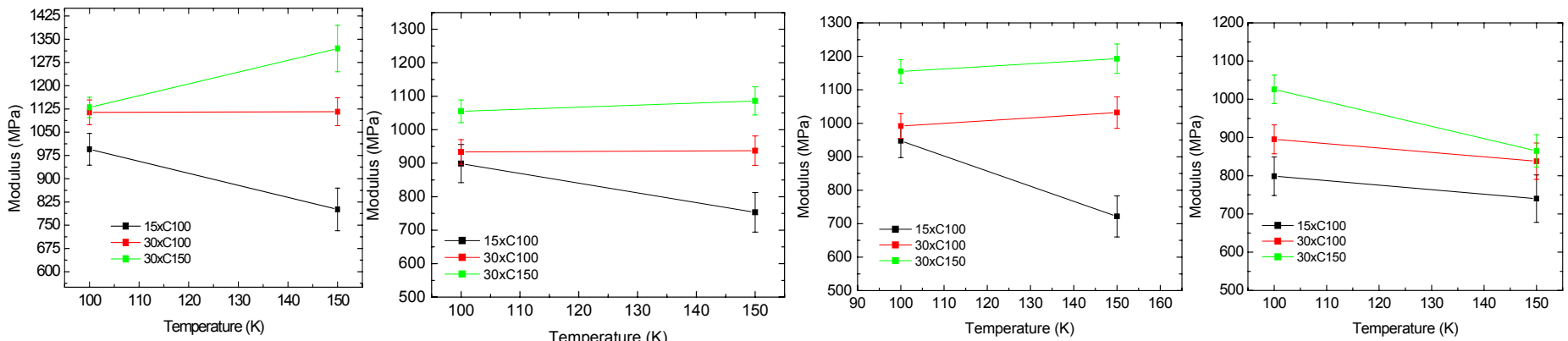
<sup>1</sup>Stafford CM, Vogt BD, Harrison C, Julthongpiput D, Huang R *Macromolecules*, 2006, 39, 5095.





# Strain rate vs. Temperature

- Modulus decrease due to the action of relaxation processes which
  - Speed up at high temperature
  - Rendered irrelevant by high strain rates
- Surface relaxations faster than bulk (Small fibers are more “surface” than bulk)
- Small fibers: Temperature effect wins (despite high strain rates)
- Large fibers: Temperature competing against high strain rates



8x

4x

2x

1x

Strain rate decreasing



# Conclusions

- Structural characterization
  - Bulk-like behavior at center
  - Confined chains towards the surface
  - No dependence of interfacial excess energy on fiber size
- Thermal characterization
  - T<sub>g</sub> depression as fiber size decreases (similar to thin films)
  - Single cooperativity length scale at T<sub>g,bulk</sub> (~ 4 nm)
- Mechanical characterization
  - Young's modulus decreases as fiber size decreases
  - Temperature and strain rate are competing for large fibers



# Acknowledgements

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- Rutledge and Van Vliet groups at MIT
- Dupont-MIT Alliance